



| Parts List | | | | | | |
|------------|-------|----------|-----------------------------|-----|-----------------------------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| 1 | 421 | 5275 | CRANKSHAFT | 1 | UNITED STATES 5306000 AND I | |
| 2 | 26 | 72793 | SEAL, CRANKSHAFT | 1 | UNITED STATES 5306000 AND I | |
| 1 | 421 | 7271A 2 | CRANKSHAFT ASSEMBLY | 1 | UNITED STATES 5524569 AND I | |
| 3 | | 79952A 1 | CARRIER ASSEMBLY | 1 | UNITED STATES 5524569 AND I | |
| 4 | 12 | 79960 | WASHER, FELT | 1 | UNITED STATES 5524569 AND I | |
| 5 | 28 | 20094 | KEY, CRANKSHAFT | 1 | | |
| 6 | 550 | 8122A 5 | MAIN BEARING ASSEMBLY (VAL) | 1 | | |
| 7 | 17 | 20032 | DOWEL PIN, MAIN BEARING | 2 | | |
| 8 | 17 | 65855 | DOWEL PIN, REED LOCATING | 8 | | |
| 9 | 10 | 56781 | SCREW, MAIN BEARING CLAMPI | 2 | | |
| 10 | 17 | 20032 | DOWEL PIN, MAIN BEARING TO | 1 | | |
| 11 | 34 | 31942A 1 | REED SET, MATCHED - MAIN BE | 1 | | |
| 12 | 34 | 20053 | REED STOP, MAIN BEARING REE | 4 | | |
| 13 | 10 | 27304 | SCREW, REED STOP MOUNTING | 4 | | |
| 14 | 608 | 7395A 2 | CONNECTING ROD ASSEMBLY | 2 | | |
| 15 | 10 | 87374 | SCREW, CONNECTING ROD | 4 | | |
| 16 | 29 | 26815 | NEEDLE BEARING, CRANKPIN | 58 | | |
| 17 | 11 | 20061 | NUT, CONNECTING ROD SCRE | 4 | | |
| 18 | 12 | 65967 | WASHER, NEEDLE BEARING R | 4 | | |
| 19 | 29 | 31505 | NEEDLE BEARING, PISTON PIN | 40 | | |
| 20 | 719 | 7391A 3 | PISTON AND PISTON PIN ASSEM | 2 | | |
| 21 | 40 | 21666 | LOCK RING, PISTON PIN | 4 | | |
| 22 | 39 | 21665A12 | PISTON RING | 1 | | |